

Base Assembly

- Degrease and paint
- Machine risers
- Digital flow meter

Extruder Assembly

- Blower for air barrel cooling

Hydraulic System

- High pressure filter assembly

Note: Hydraulic tanks will be cleaned prior to run off and will be shipped without oil.

Electrical System and Allen Bradley Compact Logix PLC

- Comprehensive package with L36ERM CPU
- Machine sequence control
- Ethernet connectivity
- Alarms and diagnostics
- Security levels, 4 total
- Color touch screen monitor PVP 1500

- Pivot arm mounting with operator push button station
- 15 Heat zone temperature control
- 3 Monitor only zones
- Transducers for screw, clamp and swing arm
- Melt temperature combined with melt pressure in one transducer

- DC pushbuttons, wire harness and cans
- Replacement doors for cabinets
- Power components
- Parison programming controls
- 30 KVA transformer

4X14 Medium Guts Head Assembly

- Die block
- Feed throats
- Mandrel sleeves
- Sealed choke screws

- Fire rods

- Feed throat heater bands
- Electrical covers
- Front die adjust
- Receptacles for die tip heaters ➤ Incline shoed forks
- Incline nozzle assembly
- Incline crossmember

Parison Programming Assembly

- Program cylinders

- Anti-rotation collars

- Mounting plates
- Cylinder clamps
- Linear transducers
- Transducer actuators
- Mounting brackets
- Stilts
- Flow controls
- Proportional valves
- Valve manifold
- Hoses for manifold
- LVDT wiring
- Fitting and fasteners

Hydraulic Pre finish Assembly

- Double ended cylinders
- Mounting plates
- Extension rods
- Adjusting nuts
- Guards
- Cylinder clamps
- Stilts
- Flow controls
- Fittings and fasteners

Bottom Blow Assembly

- Air cylinder

- Needle valves
- Flow control valves
- Air regulators

- Guide rods
- Pressure gages

- Hose and fittings

Double Flow Air System Assembly

- Directional valves
- Air tank
- Quick exhaust valves
- Air mufflers
- Check valves
- Mounting brackets
- Pressure gages
- Piping, tubing and hoses

15X28.5 DSS Clamp Assembly (5" Side Shift and 13" Shut Height)

- Front, center and rear platens on 4 X 14 inch centers
- Tie bars
- Tie bar nuts
- Tie bar bushing retainers with composite bushing and wipers

- Right, left and center Rotac adapters
- Toggle links
- Clevises

- Toggle pins
- Bearings
- Rotacs
- Fittings
- Hoses
- Safety signs
- Bridges
- Central manual lube assembly
- Side safety doors
- Safety sign package
- Rear guards
- Hinged die door
- Hinged Z step with lower guards
- Lexan side guards

Swing Arm Assemblies

- 2 Piece aluminum swing arms
- Swing arm shaft with splined insert

- Flange bearings

- Guide bars
- Finger and spreader shafts
- Bronze bushings, spacers, and snap rings
- Finger cylinders
- 2 Piece cylinder mounting brackets, gears and actuating brackets
- Rotary actuator
- Solid straight fingers
- Mounting brackets, air hoses, fittings, and fasteners

- Pivot chute

8 Foot Cooling Bed Assembly

- Cooling bed assembly
- Power roller
- Crossover with safety tread
- Bottle guide
- Extra wide side frames
 - Electrical enclosure with Logo controls
 - 4 Lanes of tray tooling
 - Blow off

Single Station 14" Index 10042 Impact Trimmer

- Servo drive motors
- Compact Logix Controls with a Panelview Plus 6 7" screen
- Push button stations
- Extended tie bars
- Extended beam
- Extended load end
- Servo planetary reducers
- Extruded aluminum safety enclosure
- Leak detector